## 20.Key Lock Cylinders

## A: REPLACEMENT

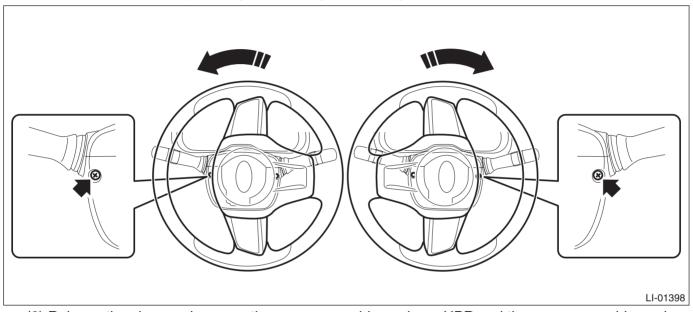
## 1. STEERING LOCK

1) Disconnect the ground cable from battery. <Ref. to NT-5, BATTERY, NOTE, Note.>

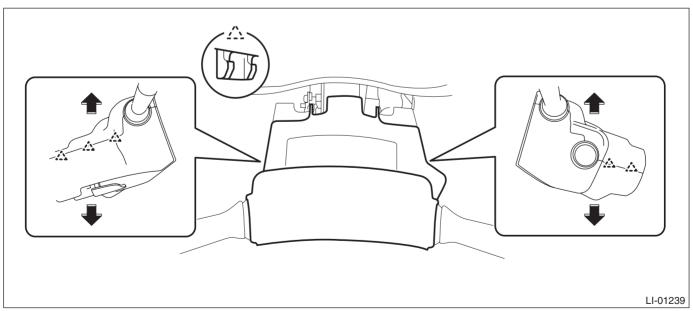
### NOTF:

For the 12 volt engine restart battery of HEV model, disconnect the ground terminal from 12V engine restart battery sensor.

- 2) Remove the cover assembly column.
  - (1) Remove the screws by turning the steering wheel to right and left.



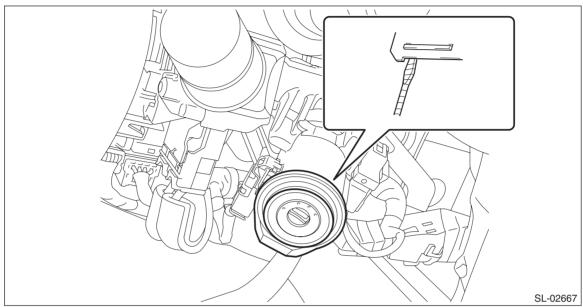
(2) Release the claw, and remove the cover assembly - column UPR and the cover assembly - column LWR.



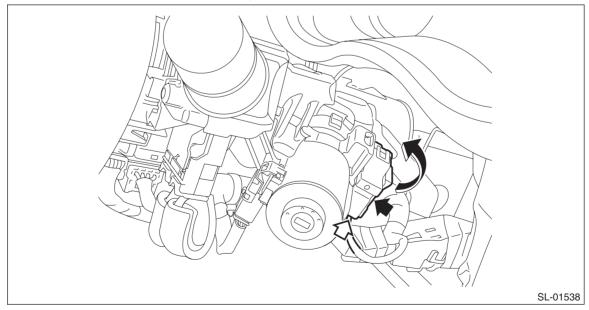
- 3) Remove the immobilizer antenna assembly or the ignition switch illumination.
  - (1) Disconnect the connector.
  - (2) Release two claws using a flat tip screwdriver or similar tool wrapped with a protection tape, and remove the immobilizer antenna assembly or the ignition switch illumination.

## **CAUTION:**

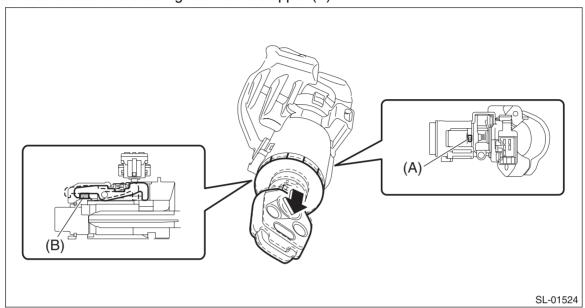
Do not apply excessive force to disengage the lock of immobilizer antenna assembly or ignition switch illumination. Otherwise they may be broken because those parts are the products made of a plastic.



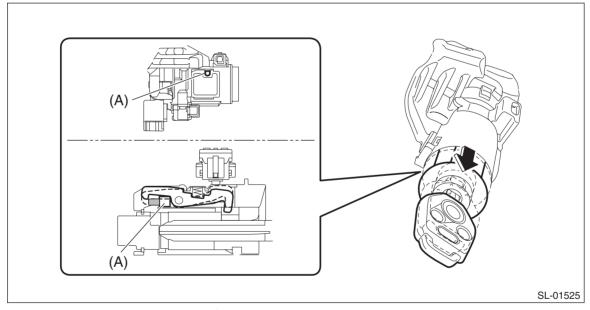
- 4) Remove the key lock solenoid.
  - (1) Disconnect the connector.
  - (2) Remove the screws and remove the key lock solenoid.



- 5) Replace the key cylinder.
  - (1) Insert the key into the key cylinder, and turn the key to the ACC position.
  - (2) Insert a flat tip screwdriver from the steering lock frame hole (A), and pull the key cylinder until the key cylinder claws touch the steering lock frame stopper (B).



(3) Insert a flat tip screwdriver from the steering lock frame hole (A), and release the claws to pull out the key cylinder.



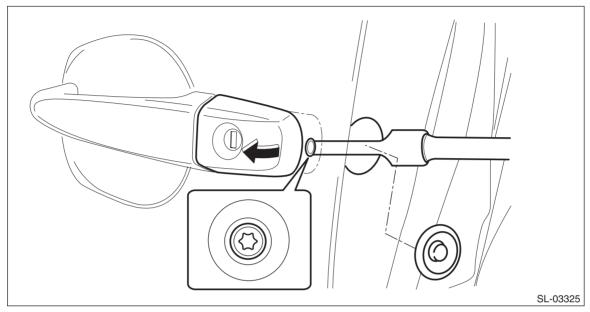
6) Install each part in the reverse order of removal.

## 2. FRONT DOOR

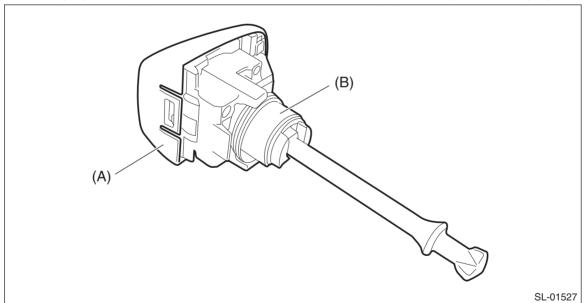
- 1) Raise the glass assembly front door to the top position.
- 2) Remove the cover handle front outer.

# Preparation tool: TORX<sup>®</sup> T30

- (1) Remove the plug at the rear end of the panel assembly front door.
  (2) Loosen the TORX<sup>®</sup> bolt and remove the cover handle front outer.



3) Remove the key cylinder (B) from the cover - handle front outer (A), and replace the key cylinder.



4) Install each part in the reverse order of removal.

## **CAUTION:**

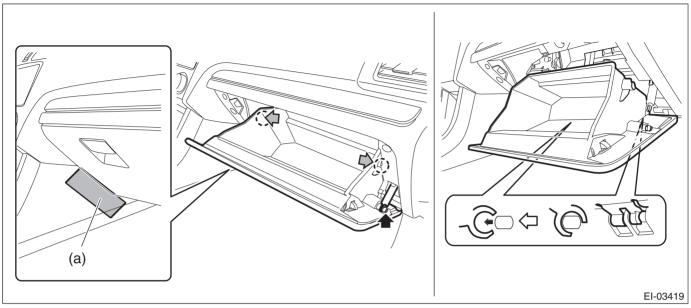
When installing the cover - handle front outer on driver's side, make sure that the key cylinder shaft is correctly inserted into the latch & actuator assembly - front.

## Tightening torque:

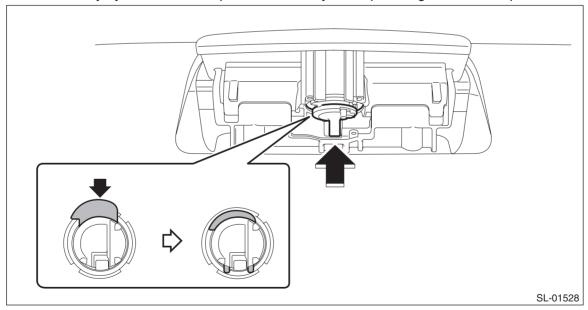
Refer to "COMPONENT" of "General Description". <Ref. to SL-2, DOOR LOCK ASSEMBLY, COM-PONENT, General Description.>

## 3. GLOVE BOX LID

- 1) Remove the pocket assembly.
  - (1) Attach the protective tape (a) to the panel center LWR.
  - (2) Remove the damper COMPL pocket.
  - (3) Release the stoppers and remove the pocket assembly by pulling it toward you.



- 2) Replace the key cylinder.
  - (1) Pull up the lock knob.
  - (2) Push out the key cylinder from the pocket assembly while pressing in the metal plate.



3) Install each part in the reverse order of removal.